

Lane Regional Air Protection Agency Simple Air Contaminant Discharge Permit

REVIEW REPORT

PeaceHealth Sacred Heart Medical Center at Riverbend 3333 Riverbend Drive Springfield, OR 97477 https://www.peacehealth.org/sacred-heart-riverbend

Permit No. 207536

Source Information:

8062
622110
Part B: 12 – Boilers and other fuel burning

Table 1)	equipment over 10 MMBTU/hour heat input. Part C: 4 – All sources that request a PSEL equal to or greater than the SER for a regulated pollutant, except GHG, in a year.
Public Notice Category	III

Compliance and Emissions Monitoring Requirements:

Unassigned Emissions	N
Emission Credits	N
Special Conditions	N
Compliance Schedule	N

Source Test [date(s)]	N
COMS	N
CEMS	N
Ambient monitoring	N

Reporting Requirements

Annual Report (due date)	February 15
Semi-annual Report (due date)	August 15
SACC (due date)	N
GHG Report (due date)	March 31

Quarterly Report (due date)	N
Monthly Report (due dates)	Ν
Excess Emissions Report	Υ
Other Reports (due date)	N

Air Programs

A, Dc, IIII
N
N
IN
N
N
N
N
N
N

Title V	N
Major FHAP Source	N
Federal Major Source	N
Type A State New Source Review	N
Type B State New Source Review	N
Prevention of Significant Deterioration (PSD)	N
Nonattainment New Source Review (NNSR)	N

Permit Identification

- 1. Peace Health Sacred Heart Medical Center at Riverbend ('Peace Health' or 'the facility) operates a medical hospital at 3333 Riverbend Drive in Springfield, Oregon. The facility began operation in 2008.
- 2. The facility operates under the primary Standard Industrial Classification (SIC) code of 8062 General Medical and Surgical Hospitals and the primary North American Industry Classification System (NAICS) code of 622110 General Medical and Surgical Hospitals.

General Background

- 3. The facility operates a medical hospital. In support of its operations, the facility operates three (3) emergency generators and four (4) natural gas-fired boilers. The emergency generators (e-gens) are manufactured by Cummins Power Generation but are fired regularly for scheduled maintenance. The emergency generators are 2000 kW each and have fuel usage of 137.55 gallons per hour each. The natural gas-fired boilers burn primarily natural gas with diesel as a backup fuel. Boiler 1 manufactured by Mohican is rated at 12.6 MMBtu/hr. Boilers 2 and 3 manufactured by Mohican are rated at 33.6 MMBtu/hr each. Boiler 4 manufactured by Hurst is rated at 26.8 MMBtu/hr.
- 4. The facility operated an ethylene oxide sterilizer on site that was applicable to the National Emission Standards for Hazardous Air Pollutants subpart 6W, but has been removed from the facility.

Reasons for Permit Action

5. This permit action is a renewal for an existing Standard Air Contaminant Discharge Permit (Standard ACDP) which was issued on April 9, 2019 and expired on April 9, 2024. As the facility submitted a timely renewal application on October 9, 2023, the current permit will remain in effect until final action has been taken on the renewal application. The renewed Standard ACDP will be valid for up to five (5) years.

Attainment Status

6. Peace Health is located inside the Eugene-Springfield Air Quality Management Area. The facility is located in an area that has been designated attainment/unclassified for PM, PM_{2.5}, ozone (VOC), NO_X and SO₂, and a maintenance area for CO and PM₁₀. The facility is located within 100 kilometers of three Class I air quality protection areas: Diamond Peak, Three Sisters and Mount Washington Wilderness areas.

Permitting History

7. LRAPA has reviewed and issued the following permitting actions to this facility:

Date(s) Approved/Valid	Permit Action Type	Description
04/15/2008	Synthetic Minor ACDP	Initial permitting
05/12/2009	Standard ACDP	Change to Standard ACDP and fee basis
07/11/2013	Standard ACDP	Renewal
04/28/2014	Standard ACDP	Renewal
10/14/2018	Modification	Installation of one (1) 26.8 MMBtu/hr natural gas-fired boiler
04/09/2019	Standard ACDP	Renewal
01/03/2022	NC-207536-A22	Removal of ethylene oxide (EtO) sterilizer and PCD (EtO abator)
Upon Issuance	Standard ACDP	Renewal

Emission Unit Descriptions

8. The emission units regulated by this permit are the following:

Emission Unit ID	Description	Pollution Control Device (PCD ID)	Installed /Last Modified
EEG-1	Emergency Generator, diesel-fired Cummins Power Generation, 2000 kW, 135 gal/hr	None	2008
EEG-2	Emergency Generator, diesel-fired Cummins Power Generation, 2000 kW, 135 gal/hr	None	2008
EEG-3	Emergency Generator, diesel-fired Cummins Power Generation, 2000 kW, 135 gal/hr	None	2008
B-4	Mohican Boiler, natural gas with No. 2 diesel as backup fuel, 12.6 MMBtu/hr	None	2008
B-5	Mohican Boiler, natural gas with No. 2 diesel as backup fuel, 33.6 MMBtu/hr	None	2008
B-6	Mohican Boiler, natural gas with No. 2 diesel as backup fuel, 33.6 MMBtu/hr	None	2008
B-7	Hurst Boiler, natural gas with No. 2 diesel as backup fuel, 26.8 MMBtu/hr	None	2018

Nuisance, Deposition and Other Emission Limitations

- 9. Under LRAPA 49-010(1), the permittee must not cause or allow air contaminants from any source subject to regulation by LRAPA to cause a nuisance. Compliance is demonstrated through documentation of all complaints received by the facility from the general public and following procedures to notify LRAPA of receipt of these complaints.
- 10. Under LRAPA 32-055, the permittee must not cause or permit the emission of particulate matter which is larger than 250 microns in size at sufficient duration or quantity as to create an observable deposition upon the real property of another person. Compliance is demonstrated through documentation of all complaints received by the facility from the general public and following procedures to notify LRAPA of receipt of these complaints.
- 11. Under LRAPA 32-090(1), the permittee must not discharge from any source whatsoever such quantities of air contaminants which cause injury or damage to any persons, the public, business or property; such determination is to be made by LRAPA. Compliance is demonstrated through documentation of all complaints received by the facility from the general public and following procedures to notify LRAPA of receipt of these complaints.

General Emission Limitations

- 12. The facility is subject to a limit of 20 percent opacity for each source emission point. The facility is subject to the grains per dry standard cubic foot limitations under LRAPA 32-015(2)(b)(B), 32-015(c) and LRAPA 32-030(1)(b). Visual survey (opacity readings) must be performed quarterly and must not exceed an average of 20 percent opacity for a period, or periods measured as a sixminute block average using EPA Method 9. A survey log must be kept of all visual surveys conducted and any corrective actions taken.
- 13. For fuel burning equipment that burns fuels other than wood, the emission results are corrected to 50% excess air. Compliance with the emissions standards in section 32-030 is determined using DEQ Method 5, or an alternative method approved by LRAPA.

Typically Achievable Control Technology (TACT)

- 14. LRAPA 32-008(2) requires new units installed or existing emission units modified on or after January 1, 1994, meet TACT if the emission unit meets the following criteria: The emission unit is not subject to Major NSR in title 38, Type A State NSR in LRAPA title 38, an applicable Standard of Performance for New Stationary Sources in title 46, or any other standard applicable only to new or modified sources in title 32, title 33, or title 39 for the regulated pollutant emitted; the source is required to have a permit; if new, the emission unit has emissions of any criteria pollutant equal to or greater than one (1) ton per year of any criteria pollutant; if modified, the emission unit would have an increase in emissions of any criteria pollutant equal to or greater than one (1) ton per year of any criteria pollutant; and LRAPA determines that the proposed air pollution control devices and emission reduction processes do not represent TACT.
 - 14.a. The boilers (EUs: B-4 through B-7) for CO and NO_X emission have the potential to exceed one (1) ton per year. While LRAPA has not performed a formal TACT determination for CO or NO_X from these emission unit, the development of an Operation and Maintenance Plan (O&M Plan) requiring that the boilers are operated according to the manufacturer's specifications with good combustion practices and annual boiler tune-ups would likely meet the TACT requirements.
 - 14.b. The generators (EUs: EG-1 through EG-3) for NO_X emissions have the potential to exceed one (1) ton per year. While LRAPA has not performed a formal TACT determination for NO_X from these emission units, LRAPA has determined that operating according to the manufacturer's specifications would likely meet the TACT requirements.

New Source Performance Standards (NSPS)

- 15. 40 CFR part 60 subpart Dc Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units is applicable to the boilers (EUs: B-4 through B-7) because the boilers were manufactured after June 9, 1989 and they each have maximum design heat input capacity of 29 megawatts (MW) (100 MMBtu/hr) or less, but greater than or equal to 2.9 MW (10 MMBtu/hr).
- 16. The facility has met the notification requirement of 40 CFR 60.48c(a) by submitting the design heat input capacity, identification of fuels to be combusted and the annual capacity factor for each fuel or mixture of fuels for all boilers (EUs: B-4 through B-7).
- 17. The 40 CFR part 60 subpart Dc requirements that are applicable to the boilers (EUs: B-4 through B-7) are identified in the following table:

40 CFR part 60 subpart Dc Citation	Description	Applicable to Source (Yes/No)	Comments	Permit Condition
60.40c	Applicability and delegation of authority	Yes	Each boiler has a maximum heat input capacity between 10 and 100 MMBtu per hour.	NA
60.41c	Definitions	Yes	Each boiler meets the definition of a steam generating unit.	NA
60.42c	Standards for sulfur dioxide (SO ₂)	Yes	SO ₂ emission limits are demonstrated through certification from the fuel supplier.	15-17

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40 CFR part 60 subpart Dc Citation	Description	Applicable to Source (Yes/No)	Comments	Permit Condition
60.43c	Standard for particulate matter (PM)	Yes	PM emissions limits are demonstrated through certification from the fuel supplier.	18 & 19
60.44c	Compliance and performance test methods and procedures for sulfur dioxide	Yes	SO ₂ emission limits are demonstrated through certification from the fuel supplier.	21
60.45c	Compliance and performance test methods and procedures for particulate matter	Yes	PM emission limits are demonstrated through performance testing, CEMS or certification from the fuel supplier.	20
60.46c	Emission monitoring for sulfur dioxide	Yes	SO ₂ emission limits are demonstrated through CEMS.	NA
60.47c	Emission monitoring for particulate matter	Yes	The facility is required to perform visible emission testing on a schedule when combusting fuel oil.	22 & 23
60.48c	Reporting and recordkeeping requirements	Yes	Under the authority of 40 CFR 60.19(c), LRAPA has moved the postmark deadlines to align with the February 15 reporting.	24-30

- 18. 40 CFR part 60 subpart IIII Standards of Performance for Stationary Compression Ignition Internal Combustion Engines is applicable to the 2000 kW diesel-fired Cummins emergency engines (EG-1 through EG-3) because the emergency engines were manufactured after April 1, 2006 and are not fire pump engines.
- 19. The 40 CFR part 60 subpart IIII requirements that are applicable to the emergency engines (EG-1 through EG-3) are identified in the following table:

40 CFR part 60 subpart IIII Citation	Description	Applicable to Source (Yes/No)	Comments	Permit Condition
60.4200	Subpart applicability	Yes	Informational.	NA
60.4201	Emission standards (non-emergency engines)	No		NA
60.4202	Emissions standards (emergency engine)	Yes	Applicable to (a) through 60.4205(b) reference.	15.a
60.4203	Emission standards (manufacturer)	No		NA
60.4204	Emission (non- emergency engine)	No		NA
60.4205	Emission standards (emergency engines)	Yes	Owners and operators of 2007 model year and later emergency stationary CI ICE with a displacement of less than 30 liters	15

40 CFR part 60 subpart IIII Citation	Description	Applicable to Source (Yes/No)	Comments	Permit Condition
			per cylinder that are not fire pump engines must comply with 60.4202.	
60.4206	Emission standards	Yes	The emission standards are applicable for the life of the engine.	16
60.4207	Fuel requirements	Yes	Must use diesel fuel that meets the requirements of 40 CFR 1090.305 for nonroad diesel fuel.	15.b
60.4208	Requirements – deadlines for installing	No		NA
60.4209	Monitoring requirements	No		NA
60.4210	Compliance requirements (manufacturer)	No		NA
60.4211	Compliance requirements	Yes		17 - 20
60.4212	Testing requirements	No		NA
60.4213	Testing methods	No		NA
60.4214	Notification, reporting, and recordkeeping requirements	Yes	If engine does not meet the applicable emission standards, then the owner or operator must install a non-resettable hour meter.	21
60.4215	Special requirements	No	Engine is not located in the listed geographic areas.	NA
60.4216	Special requirements	No	Engine is not located in the listed geographic areas.	NA
60.4217	Special requirements	No	Engines do not use special fuel	NA
60.4218	General provisions	Yes	Informational	NA
60.4219	Definitions	Yes		NA

<u>Hazardous Air Pollutants (HAPs) and National Emission Standards for Hazardous Air Pollutants (NESHAPs)</u>

- 20. The emergency engines (EG-1 through EG-3) are subject to 40 CFR part 63 subpart ZZZZ National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines because these emission units are considered new stationary RICE under this regulation. However, under 40 CFR 63.6590(c)(1), a new or reconstructed stationary RICE at an area source of federal HAP emissions must meet the requirements of 40 CFR part 63 subpart ZZZZ by meeting the requirements of 40 CFR part 60 subpart IIII. No further requirements apply for these engines under 40 CFR part 63 subpart ZZZZ
- 21. 40 CFR part 63 subpart JJJJJJ National Emissions Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources is not applicable to the boilers (EUs: B-4 through B-7) because the boilers are gas-fired as defined by 40 CFR part 63 subpart JJJJJJ.

Plant Site Emission Limits (PSELs)

22. Provided below is a summary of the baseline emission rate, netting basis and PSELs for this facility.

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	Baseline Nettin		g Basis		Emission (PSEL)	PSEL Increase	Significant Emission Rate (TPY)	
Pollutant	Emission Rate (TPY)	Previous (TPY)	(TPY) (TPY)		Proposed PSEL (TPY)	Over Netting Basis (TPY)		
PM	NA	0	0	24	2.0	2.0	25	
PM ₁₀	NA	0	0	14	2.0	2.0	15	
PM _{2.5}	NA	0	0	9	2.0	2.0	10	
CO	NA	0	0	99	41	41	100	
NOx	NA	0	0	39	39	39	40	
SO ₂	NA	0	0	39	2.6	2.6	40	
VOC	NA	0	0	39	3.5	3.5	40	
GHG (CO₂e)	NA	0	0	74,000	55,144	55,144	75,000	
Individual HAP	NA	NA	NA	NA	NA	NA	NA	
Aggregate HAPs	NA	NA	NA	NA	NA	NA	NA	

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- 22.a. The facility does not have a baseline emission rate (BER) because the facility was not in operation during the 1977-1978 baseline years.
- 22.b. BER for PM_{2.5} was not established in accordance with LRAPA 42-0048(3).
- 22.c. The facility did not request a BER for GHG for the 2008-2010 years the facility operated. Therefore, a BER for GHG was not established in accordance with LRAPA 42-0048(b).
- 22.d. A netting basis was not established for this permitting action because a modification of the netting basis was not triggered in accordance with LRAPA 42-0046.
- 22.e. For all pollutants, the netting basis is zero because the facility was constructed after the 1978 baseline year.
- 22.f. Proposed PSELs are set at the facility's potential to emit in accordance with LRAPA 42-0041(3), except NO_x, which is set below the SER.

Unassigned Emissions and Emission Reduction Credits

23. The facility has zero (0) unassigned emissions. Unassigned emissions are equal to the netting basis minus the source's current PTE, minus any banked emission reduction credits. The facility has zero (0) tons of emission reduction credits.

New Source Review (NSR) and Prevention of Significant Deterioration (PSD)

24. This source is located in an area that is designated attainment or unclassified for all regulated pollutants other than CO and PM₁₀. For pollutants other than CO and PM₁₀, the proposed PSELs are less than the federal major source threshold for non-listed sources of 250 TPY per regulated pollutant and are not subject to Major NSR. For CO and PM₁₀, the source is located in a maintenance area. The proposed PSELs for CO and PM₁₀ are less than the 100 TPY threshold that determines the applicability of Major NSR in a maintenance area.

Federal Hazardous Air Pollutants/Toxic Air Contaminants

25. Potential annual federal hazardous air pollutant emissions (FHAP) are based on the potential to emit of the facility operating under permit limitations. Formaldehyde has the highest single FHAP emissions at approximately 0.07 tons per year. The potential total FHAP emissions are 0.16 tons

per year. A major source of FHAPs is defined as having potential FHAP emissions of at least 10 tons per year of any single HAP and 25 tons per year of the aggregate of all FHAPs. This facility does not have potential FHAP emissions exceeding these thresholds and is considered a minor or area source of FHAPs.

- 26. Under the Cleaner Air Oregon program, only existing sources that have been notified by LRAPA and new sources are required to perform risk assessments. This source has not been notified by LRAPA and, therefore, is not yet required to perform a risk assessment or report annual emissions of toxic air contaminants. LRAPA required reporting of approximately 600 toxic air contaminants in 2016 and regulates approximately 260 toxic air contaminants (TAC) that have Risk Based Concentrations established in rule. All FHAPs are on the list of approximately 600 TACs. The FHAPs and TACs listed below are based upon safety data sheets and standard emission factors for the types of emission units at this facility. After the source is notified by LRAPA, they must update their inventory and perform a risk assessment to see if they must reduce risk from their TACs. Until then, this source will be required to report TAC emissions triennially.
- 27. The table below represents the potential emissions of federal HAPs/TACs from this facility assuming operation at the permit allowable limitations:

CAS/DEQ Number	Pollutant	PTE (TPY)	FHAP	CAO TAC
106-99-0	1,3-Butadiene	4.76E-03	Yes	Yes
91-57-6	2-Methyl naphthalene	2.54E-04	No	Yes
83-32-9	Acenaphthene	1.52E-05	Yes	Yes
208-96-8	Acenaphthylene	1.67E-05	Yes	Yes
75-07-0	Acetaldehyde	2.41E-02	Yes	Yes
107-02-8	Acrolein	8.42E-03	Yes	Yes
7664-41-7	Ammonia	1.52E+00	No	Yes
120-12-7	Anthracene	9.32E-06	Yes	Yes
7440-36-0	Antimony	6.56E-06	No	Yes
7440-38-2	Arsenic	1.26E-04	Yes	Yes
7440-39-3	Barium	2.00E-03	No	Yes
56-55-3	Benzo[a]anthracene	1.00E-06	Yes	Yes
71-43-2	Benzene	6.55E-03	Yes	Yes
50-32-8	Benzo[a]pyrene	1.49E-06	Yes	Yes
205-99-2	Benzo[b]fluoranthene	9.15E-07	Yes	Yes
192-97-2	Benzo[e]pyrene	6.78E-07	Yes	Yes
191-24-2	Benzo[g,h,i]perylene	4.51E-07	Yes	Yes
207-08-9	Benzo[k]fluoranthene	2.69E-07	Yes	Yes
7440-41-7	Beryllium	5.53E-06	Yes	Yes
7440-43-9	Cadmium	5.27E-04	Yes	Yes
18540-29-9	Chromium, Hexavalent	6.43E-04	Yes	Yes
218-01-9	Chrysene	1.38E-06	Yes	Yes
7440-48-4	Cobalt	3.83E-05	Yes	Yes
7440-50-8	Copper	4.71E-04	No	Yes
53-07-3	Dibenzo[a,h]anthracene	2.14E-08	Yes	Yes
200	DPM (Filt+Cond)	3.50E-01	No	Yes
100-41-4	Ethyl Benzene	3.35E-03	Yes	Yes
206-44-0	Fluoranthene	7.63E-06	Yes	Yes
86-73-7	Fluorene	4.51E-05	Yes	Yes

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CAS/DEQ Number	Pollutant	PTE (TPY)	FHAP	CAO TAC
50-00-0	Formaldehyde	6.80E-02	Yes	Yes
110-54-3	Hexane	2.70E-03	Yes	Yes
7647-01-0	Hydrochloric acid	7.30E-03	Yes	Yes
193-39-5	Indeno[1,2,3-cd]pyrene	2.21E-07	Yes	Yes
7439-92-1	Lead Compounds	3.88E-04	Yes	Yes
7439-96-5	Manganese	2.38E-04	Yes	Yes
7439-97-6	Mercury	1.55E-04	Yes	Yes
1313-27-5	Molybdenum Trioxide (5)	7.47E-04	No	Yes
91-20-3	Naphthalene	7.78E-04	Yes	Yes
365	Nickel	1.03E-03	Yes	Yes
198-55-0	Perylene	2.43E-08	Yes	Yes
85-01-8	Phenanthrene	9.37E-05	Yes	Yes
504	Phosphorus	1.73E-04	No	Yes
7782-49-2	Selenium	5.94E-05	Yes	Yes
7440-22-4	Silver	9.90E-07	No	Yes
7440-28-0	Thallium	4.95E-06	No	Yes
108-88-3	Toluene	1.42E-02	Yes	Yes
401	Total PAHs (exc. Nap.)	8.70E-04	Yes	Yes
7440-62-2	Vanadium	1.04E-03	No	Yes
1330-20-7	Xylene(s)	1.40E-02	Yes	Yes
7440-66-6	Zinc	1.32E-02	No	Yes
	Total HAPs and TACs (tpy)		0.16	2.05

Toxic Release Inventory

- 28. The Toxics Release Inventory (TRI) is a federal program that tracks the management of certain toxic chemicals that may pose a threat to human health and the environment. It is a resource for learning about toxic chemical releases and pollution prevention activities reported by certain industrial facilities. Section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA) created the TRI Program. In general, chemicals covered by the TRI Program are those that cause:
 - Cancer or other chronic human health effects;
 - · Significant adverse acute human health effects; or
 - Significant adverse environmental effects.

There are currently over 650 chemicals covered by the TRI Program. Facilities that manufacture, process or otherwise use these chemicals in amounts above established levels must submit annual TRI reports on each chemical. NOTE: The TRI Program is a federal program over which LRAPA has no regulatory authority. LRAPA does not guarantee the accuracy of any information copied from EPA's TRI website.

In order to report emissions to the TRI program, a facility must operate under a reportable NAICS code, meet a minimum employee threshold, and manufacture, process, or otherwise use chemicals in excess of the applicable reporting threshold for the chemical. The facility's NAICS code 622110 - General Medical and Surgical Hospitals is not a reportable NAICS code therefore, the facility does not have to report to the TRI program.

Compliance History

29. This facility has been inspected by LRAPA. The following table indicates the inspection history of this facility since 2008.

Type of Inspection	Date	Results
LRAPA - Full Compliance Evaluation	08/08/2019	No areas of non-compliance discovered
LRAPA - Full Compliance Evaluation	10/18/2023	Not in compliance

- 30. LRAPA has issued the following violation notices and/or taken the following enforcement action against this facility since the facility began operation:
 - 30.a. On October 8, 2023, during an LRAPA inspection, it was discovered that the facility had not retained the required EPA Method 22 observation forms for the minimum of two (2) years as required in Condition 23.e. The facility reported having combusted fuel oil in B-2 and B-3 Mohican Boilers rated at 33.6 MMBtu/hr on three (3) separate occasions within the last two (2) years, but only maintained Method 22 records for one (1) of those instances. A Notice of Non-Compliance (NON 23-3896) was issued on December 8, 2023 for a deviation of condition 23.e. This NON was subsequently closed with no further action taken.

Source Testing History

31. Visible emission surveys have been conducted using EPA Method 9 for Boilers B-5 and B-6 when combusting #2 diesel in accordance with 40 CFR part 60 subpart Dc and Condition 21. The initial performance test was conducted on April 29, 2019, and subsequent testing on September 19, 2019.

Recordkeeping Requirements

32. To ensure compliance with the annual PSELs, the facility is required to keep a record of the following information for a period of two (2) years.

Activity	Units	Minimum Recording Frequency						
PSEL Recordkeeping								
PSEL pollutant emissions as calculated according to Condition 5, including the supporting process information	Tons	Monthly						
Natural gas combusted by each boiler	Therms or MMscf	Monthly						
No. 2 diesel combusted by each boiler	Gallons	Monthly						
40 CFR part 60 subpart Dc Recordkeeping								
Natural gas combusted by each boiler	Therms or MMscf	Monthly						
No. 2 diesel combusted by each boiler	Gallons	Monthly						
Fuel oil supplier certifications of sulfur content of diesel fuel oil for boilers	Weight percent	Each Delivery						
Visible emission survey logs for EUs: B-5 and B-6 according to Condition 21	percent	Monthly						
40 CFR part 60 subpart JJJJJJ Recordkeeping	40 CFR part 60 subpart JJJJJJ Recordkeeping							
Total monthly and calendar year hours that each EUs: B-4 through B-7 combusted No. 2 diesel	Hours	Monthly						

Activity	Units	Minimum Recording Frequency
The date that the No. 2 diesel was combusted by each boiler (EUs: B-4 through B-7)	Date	Monthly
Emergency Generators Recordkeeping		
Documentation of maintenance performed on each engine	NA	Each occurrence
Visible emission survey logs for generators (EG-1 through EG-3)	percent	Monthly
Hours of maintenance and readiness checking operation of each generator	Hours	Monthly
General Recordkeeping		
Log of each nuisance complaint and the resolution	NA	Upon receipt of complaint
Operation and Maintenance Plan	NA	Maintain current version on-site
Excess emissions log of all planned and unplanned excess emissions	See Condition G16	Per occurrence

Reporting Requirements

33. The facility must submit to LRAPA the following reports by no later than the dates indicated in the table below.

Report	Reporting Period	Due Date
Excess emission reports as required by 40 CFR part 60 subpart Dc for EUs: B-5 and B-6 in accordance with Condition 37 of the permit	Semiannual	Postmarked by February 15, August 15
Semiannual fuel oil report as required by 40 CFR part 60 subpart Dc for EUs: B-5 and B-6	Semiannual	Postmarked by February 15, August 15
PSEL pollutant emissions as calculated according to Condition 5 of the permit, including supporting calculations.	Annual	February 15
Natural gas combusted by each boiler.	Annual	February 15
No. 2 diesel combusted by each boiler.	Annual	February 15
A summary of nuisance complaints from the public and the resolution, as applicable.	Annual	February 15
The upset log information required by Condition G14, if required by Condition G14.	Annual	February 15
GHG Report, as required by Condition 7 of the permit.	Annual	March 31

Public Notice

34. Pursuant to paragraph 37-0066(4)(a), issuance of a renewed Standard Air Contaminant Discharge Permit requires a Category III public notice according to title 31. In accordance with paragraph 31-0030(3)(c), LRAPA will provide public notice of the proposed permit action and a minimum of 35 days for interested persons to submit written comments.

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The draft permit will be on public notice from July 31, 2024 to September 6, 2024. Written comments may be submitted during this public comment period. If requested by at least ten (10) persons or an organization representing at least ten (10) persons, LRAPA will schedule a public hearing on the proposed permit action. LRAPA will provide a minimum of 30 days notice for a public hearing.

After the public comment period and public hearing, if requested, LRAPA will respond to comments received and then take final action to issue or deny the permit.

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Emission Details

PLANT SITE EMISSION LIMITS										
Emission Units	PM	PM ₁₀	PM _{2.5}	СО	NO _X	SO ₂	voc	Single HAP ⁽²⁾	Aggregat e HAP	GHG
	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy
3 Emergency Generators (EG-1, EG-2 & EG-3)	0.88	0.88	0.88	2.68	12.46	0.82	1.02	0.06	0.50	466
4 Boilers (B-4, B-5, B-6 & B-7)	1.16	1.15	1.15	38.06	45.44	1.81	2.49	0.01	1.55	54678
Potential to Emit (PTE)	2.04	2.03	2.02	40.74	57.89	2.63	3.51	0.07	2.05	55,144
PSELs (1)	2.0	2.0	2.0	41	39	2.6	3.5	0.07	2.05	55,144

(1) The PSELs are set equal to the source's potential to emit in accordance with LRAPA 42-0041(3)

(1)NOX PSEL is set below the SER on the facility's request.

(1) PSELs were rounded to the 0.45. If PSEL was below the 0.45, it was rounded down and if above the PSEL was rounded up.

(2) This is the single highest HAP for each type of emission unit.

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	Baseline Emission Rate and Netting Basis								
Pollutant	Baseline	Netting	g Basis ⁽²⁾	Plant Site Emission Limit (PSEL) ⁽³⁾		PSEL	PTE	Increase over	SER
Poliulani	(1)	Previous	Proposed	Previous PSEL	Proposed PSEL	Increase	Emissions	Netting Basis	SEK
	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy
PM	NA	0.0	0.0	24	2.0	-22	2.04	2.0	25
PM ₁₀	NA	0.0	0.0	14	2.0	-12	2.03	2.0	15
PM _{2.5}	NA	0.0	0.0	9.0	2.0	-7.0	2.02	2.0	10
CO	NA	0.0	0.0	99	41	-58	40.74	41	99
NO_X	NA	0.0	0.0	39	39	0	57.89	39	39
SO ₂	NA	0.0	0.0	39	2.6	-36	2.63	2.6	39
VOC	NA	0.0	0.0	39	3.5	-35.5	3.51	3.5	39
GHG ⁽³⁾	0.0	0.0	0.0	74,000	55,144	-18,856	55,144	55,144	74,000

⁽¹⁾ Baseline emission rates (BERs) have been set at zero (0) for all criteria pollutants because the facility was not in operation during the 1978 baseline years.

⁽¹⁾ BER for PM_{2.5} was not established in accordance with LRAPA 42-0048(3).

⁽¹⁾ BER for GHG was not established in accordance with LRAPA 42-0048(b).

⁽²⁾ Netting was not established for this permitting action because netting was not tirggered in accordance with LRAPA 42-0046.

⁽²⁾ For all pollutants the netting is zero because the facility was constructed after the 1978 baseline year.

⁽³⁾ PSELs are set at the source's potential to emit in accordance with LRAPA 42-0041(3).

Expiration Date: April 9, 2024

Boilers Calculations

Detail Sheet: Boilers						
	Maximum heat input rating	Unit				
EU: BL-1 - Mohican Boiler	12.6	MMBtu/hr				
EU: BL-2 - Mohican Boiler	33.6	MMBtu/hr				
EU: BL-3 - Mohican Boiler	33.6	MMBtu/hr				
EU: BL-4 - Hurst Boiler	26.8	MMBtu/hr				
Total	106.6	MMBtu/hr				

All Combustion Boilers Specifications						
Max Heat Input	106.6	MMBtu/hr				
Heat Value - Natural Gas	1026	MMBtu/MMCF				
Heat Value - Diesel	138	MMBtu/1000gal				
Max NG Hrs Operation	8,712	hr/yr				
Mohican Boiler	90	gal/hr				
Hurst Boiler	100	gal/hr				
Max Diesel Hrs Operation	48	hr/yr				

Pollutant	NG Total Potential Annual Total Emissions (TPY)	Diesel Potential Annual Total Emissions (TPY)	Potential Annual Total Emissions (TPY)
PM	1.13	0.03	1.16
PM ₁₀	1.13	0.02	1.15
PM _{2.5}	1.13	0.01	1.15
Carbon Monoxide	38.02	0.04	38.06
Nitrogen Oxides	45.26	0.18	45.44
Sulfur Dioxide	1.18	0.63	1.81
VOC	2.49	0.00	2.49
GHGs (CO ₂ equiv.)	54,260	418	54,678

GHG-Related Emission Factors						
Pollutant	GWP					
Carbon Dioxide (CO ₂)	53.06	73.96	1			
Methane (CH ₄)	1.0E-03	3.0E-03	25			
Nitrous Oxide (N ₂ O)	1.0E-04	6.0E-04	298			
Note: GHG emissions are bas	ed on 40 CFR 98, Table	es C-1 and C-2				

Peace Health Sacred Heart Medical Center at Riverbend Permit No. 207536

Expiration Date: April 9, 2024

	Natural Gas Criteria Pollutants for Boilers									
Pollutant	NG Emission Factor	Natural Gas Emission Factor Units	Mohican Boiler (EU: B4)	Mohican Boiler (EU: B5)	Mohican Boiler (EU: B6)	Hurst Boiler (EU: B7)	Total Potential Hourly Total Emissions	Potential Annual Total Emissions		
			(lbs/hr)	(lbs/hr)	(lbs/hr)	(lbs/hr)	(lbs/hr)	(TPY)		
PM/PM ₁₀ /PM _{2.5}	2.5	lbs/MMCF	0.03	0.08	0.08	0.07	0.26	1.13		
Carbon Monoxide	84	lbs/MMCF	1.03	2.75	2.75	2.19	8.73	38.02		
Nitrogen Oxides	100	lbs/MMCF	1.23	3.27	3.27	2.61	10.39	45.26		
Sulfur Dioxide	2.6	lbs/MMCF	0.03	0.09	0.09	0.07	0.27	1.18		
VOC	5.5	lbs/MMCF	0.07	0.18	0.18	0.14	0.57	2.49		
GHGs (CO ₂ equiv.)	119,891	lbs/MMCF	1472.34	3926.25	3926.25	3131.65	12,456	54,260		

Notes:

^{2.} GHG emissions are based on 40 CFR 98, Tables C-1 and C-2

		Diese	l Criteria Pollu	itants for Boilers				
Pollutant	Diesel Emission Factor	Diesel Fuel Emission Factor Units	Mohican Boiler 1 (lbs/hr)	Mohican Boiler 2 (lbs/hr)	Mohican Boiler 3 (lbs/hr)	Hurst Boiler 4 (lbs/hr)	Potential Hourly Total Emissions (lbs/hr)	Potential Annual Total Emissions (TPY)
РМ	3.3	lbs/1000 gals	0.297	0.297	0.297	0.330	1.22	0.03
PM ₁₀	2.3	lbs/1000 gals	0.207	0.207	0.207	0.230	0.85	0.02
PM _{2.5}	1.6	lbs/1000 gals	0.144	0.144	0.144	0.160	0.59	0.01
Carbon Monoxide	5	lbs/1000 gals	0.450	0.450	0.450	0.500	1.85	0.04
Nitrogen Oxides	20	lbs/1000 gals	1.800	1.800	1.800	2.000	7.40	0.18
Sulfur Dioxide	71.0	lbs/1000 gals	6.390	6.390	6.390	7.100	26.27	0.63
VOC	0.2	lbs/1000 gals	0.018	0.018	0.018	0.020	0.07	0.00
GHGs (CO ₂ equiv.)	163	lbs/MMBtu	2057	5486	5486	4376	17,405	418

Notes:

^{1.} Emission Factors are based on DEQ Emission Factors Gas Fired Boilers (AQ-EF05), Revised 08/01/11

^{1.} Emission Factors are based on DEQ Emission Factors Gas Fired Boilers (AQ-EF05), Revised 08/01/11

^{2.} GHG emissions are based on 40 CFR 98, Tables C-1 and C-2

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	HAP Emissions for Boilers									
Pollutant Organics	NG Emission Factor (lb/MMCF)	NG Emission lbs/hr	Diesel Emission Factor (lb/k gal)	Diesel emissions lbs/hr	Total Emissions lbs/hr	Annual Emissions (TPY)	Federal HAP	CAO Air Toxi		
1,3-Butadiene			1.48E-02	1.1E-02	1.1E-02	2.74E-04	Yes	Yes		
Acetaldehyde	3.10E-03	3.2E-04	3.51E-01	2.7E-01	2.7E-01	7.90E-03	Yes	Yes		
Acrolein	2.70E-03	2.8E-04	3.51E-01	2.7E-01	2.7E-01	7.72E-03	Yes	Yes		
Benzene	5.80E-03	6.0E-04	4.40E-03	3.4E-03	4.0E-03	2.71E-03	Yes	Yes		
Benzo[a]pyrene	1.20E-06	1.2E-07	3.52E-05	2.7E-05	2.7E-05	1.20E-06	Yes	Yes		
Ethyl Benzene	6.90E-03	7.2E-04	2.00E-04	1.5E-04	8.7E-04	3.13E-03	Yes	Yes		
Formaldehyde	1.23E-02	1.3E-03	3.51E-01	2.7E-01	2.7E-01	1.21E-02	Yes	Yes		
Hexane	4.60E-03	4.8E-04	3.50E-03	2.7E-03	3.2E-03	2.15E-03	Yes	Yes		
Hydrochloric Acid			1.86E-01	1.4E-01	1.4E-01	3.45E-03				
Naphthalene	3.00E-04	3.1E-05	5.30E-03	4.1E-03	4.1E-03	2.34E-04	Yes	Yes		
Total PAHs (exc. Nap.)	1.00E-04	1.0E-05	4.45E-02	3.4E-02	3.4E-02	8.70E-04	Yes	Yes		
Toluene	2.65E-02	2.8E-03	4.40E-03	3.4E-03	6.2E-03	1.21E-02	Yes	Yes		
Xylenes	2.90E-02	3.0E-03	1.60E-03	1.2E-03	4.2E-03	1.32E-02	Yes	Yes		
Inorganic Gases										
Ammonia	3.20E+00	3.3E-01	8.00E-01	6.2E-01	9.5E-01	1.46E+00	No	Yes		
Metals ⁽²⁾										
Arsenic	2.0E-04	2.1E-05	1.60E-03	1.2E-03	1.3E-03	1.20E-04	Yes	Yes		
Barium	4.4E-03	4.6E-04			4.6E-04	1.99E-03	No	Yes		
Beryllium	1.2E-05	1.2E-06			1.2E-06	5.43E-06	Yes	Yes		
Cadmium	1.1E-03	1.1E-04	1.50E-03	1.2E-03	1.3E-03	5.26E-04	Yes	Yes		
Chromium, Hexavalent (3)	1.4E-03	1.5E-04	1.00E-04	7.7E-05	2.2E-04	6.35E-04	Yes	Yes		
Cobalt	8.4E-05	8.7E-06			8.7E-06	3.80E-05	Yes	Yes		
Copper	8.5E-04	8.8E-05	4.10E-03	3.2E-03	3.3E-03	4.61E-04	No	Yes		
Lead ⁽⁴⁾	5.0E-04	5.2E-05	8.30E-03	6.4E-03	6.5E-03	3.80E-04	Yes	Yes		
Manganese	3.8E-04	3.9E-05	3.10E-03	2.4E-03	2.4E-03	2.29E-04	Yes	Yes		
Mercury	2.6E-04	2.7E-05	2.00E-03	1.5E-03	1.6E-03	1.55E-04	Yes	Yes		
Molybdenum Trioxide (5)	1.7E-03	1.7E-04			1.7E-04	7.47E-04	No	Yes		
Nickel	2.1E-03	2.2E-04	3.90E-03	3.0E-03	3.2E-03	1.02E-03	Yes	Yes		
Selenium	2.4E-05	2.5E-06	2.20E-03	1.7E-03	1.7E-03	5.16E-05	Yes	Yes		
Vanadium	2.3E-03	2.4E-04			2.4E-04	1.04E-03	No	Yes		
Zinc	2.9E-02	3.0E-03			3.0E-03	1.31E-02	No	Yes		
						Total (TPY) =	0.07	1.55		
			1	Į.	Max F	ederal HAP (tpy)	1.3E-02			

Notes:

^{1.} All emission factors were based from DEQ AQ104B Toxics Reporting & Air Toxics Emission Inventory (ATEI) - Combustion Emission Factor Search Tool, 03/01/2024

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Emergency Generators Calculations

3 Emergency Generators installed prior to April 1, 2006		
Maximum Hours per year	100	hours
Each Engine rated	2000	kW/each
Heat Value for diesel	138	MMBtu/1000 gal
Maximum Fuel Consumption in total per each Generator	137.5	gal/hour
3 Generators	412	gal/hour for 3
	413	generators

Pollutant	Max Fuel	Emission Factors			Annual Emissions
	Consumption (gals/hr)	Factors ⁽¹⁾	Units	Hourly Emission Rate (lbs/hr)	(tpy)
PM	412.50	42.50	lb/1000 gal	17.53	0.88
PM ₁₀	412.50	42.50	lb/1000 gal	17.53	0.88
PM _{2.5}	412.50	42.50	lb/1000 gal	17.53	0.88
SO ₂	412.50	39.70	lb/1000 gal	16.38	0.82
NO _x	412.50	604.00	lb/1000 gal	249.15	12.46
со	412.50	130.00	lb/1000 gal	53.63	2.68
voc	412.50	49.30	lb/1000 gal	20.34	1.02
GHG	405.00	163.61	lb/MMBtu	9314	466

(1) Emission factors are from Oregon DEQ AQ-EF07 - Emission Factors - Power (Electric) Generators (08/01/2011)

GHG-Related Emission Factors						
Diesel						
Pollutant	(kg/MMBtu)	GWP				
Carbon Dioxide	73.96	1				
Methane	3.0E-03	25				
Nitrous Oxide	6.0E-04	298				

Permit No. 207536
Expiration Date: Month, Day Year

		FHAP and (CAO TAC for Gener	ators		•
Polluant Name (Chemical Compound)	CAS/DEQ Number	Emission Factor lb/M gal	Hourly Emissions (lb/hr)	Annual Emissions (tpy)	Federal HAP	CAO TAC
1,3-Butadiene	106-99-0	0.2174	0.0897	4.48E-03	Yes	Yes
2-Methyl naphthalene	91-57-6	1.23E-02	0.0051	2.54E-04	No	Yes
Acenaphthene	83-32-9	7.35E-04	0.0003	1.52E-05	Yes	Yes
Acenaphthylene	208-96-8	8.10E-04	0.0003	1.67E-05	Yes	Yes
Acetaldehyde	75-07-0	0.7833	0.3231	1.62E-02	Yes	Yes
Acrolein	107-02-8	0.0339	0.0140	6.99E-04	Yes	Yes
Ammonia	7664-41-7	2.9	1.1963	5.98E-02	No	Yes
Anthracene	120-12-7	4.52E-04	0.0002	9.32E-06	Yes	Yes
Antimony	7440-36-0	3.18E-04	0.0001	6.56E-06	No	Yes
Arsenic	7440-38-2	2.77E-04	0.0001	5.71E-06	Yes	Yes
Barium	7440-39-3	3.74E-04	0.0002	7.71E-06	No	Yes
Benzo[a]anthracene	56-55-3	4.85E-05	0.0000	1.00E-06	Yes	Yes
Benzolajantmacene Benzene	71-43-2	0.1863	0.0768	3.84E-03	Yes	Yes
	50-32-8	0.1863 1.44E-05	0.0000	2.97E-07		Yes
Benzo[a]pyrene	205-99-2		0.0000	9.15E-07	Yes	
Benzo[b]fluoranthene		4.44E-05			Yes	Yes
Benzo[e]pyrene	192-97-2	3.29E-05	0.0000	6.78E-07	Yes	Yes
Benzo[g,h,i]perylene	191-24-2	2.19E-05	0.0000	4.51E-07	Yes	Yes
Benzo[k]fluoranthene	207-08-9	1.31E-05	0.0000	2.69E-07	Yes	Yes
Beryllium	7440-41-7	4.77E-06	0.0000	9.84E-08	Yes	Yes
Cadmium	7440-43-9	8.08E-05	0.0000	1.67E-06	Yes	Yes
Chromium, Hexavalent	18540-29-9	3.51E-04	0.0001	7.24E-06	Yes	Yes
Chrysene	218-01-9	6.70E-05	0.0000	1.38E-06	Yes	Yes
Cobalt	7440-48-4	1.58E-05	0.0000	3.25E-07	Yes	Yes
Copper	7440-50-8	5.02E-04	0.0002	1.04E-05	No	Yes
Dibenzo[a,h]anthracene	53-07-3	1.04E-06	0.0000	2.14E-08	Yes	Yes
DPM (Filt+Cond)	200	16.98	7.0023	3.50E-01	No	Yes
Ethyl Benzene	100-41-4	0.0109	0.0045	2.25E-04	Yes	Yes
Fluoranthene	206-44-0	3.70E-04	0.0002	7.63E-06	Yes	Yes
Fluorene	86-73-7	2.18E-03	0.0009	4.51E-05	Yes	Yes
Formaldehyde	50-00-0	2.71	1.1191	5.60E-02	Yes	Yes
Hexane	110-54-3	0.0269	0.0111	5.55E-04	Yes	Yes
Hydrochloric acid	7647-01-0	0.19	0.0768	3.84E-03	Yes	Yes
Indeno[1,2,3-cd]pyrene	193-39-5	1.07E-05	0.0000	2.21E-07	Yes	Yes
Lead Compounds	7439-92-1	3.64E-04	0.0002	7.50E-06	Yes	Yes
Manganese	7439-96-5	4.20E-04	0.0002	8.66E-06	Yes	Yes
Mercury	7439-97-6	1.51E-05	0.0000	3.12E-07	Yes	Yes
Naphthalene	91-20-3	2.64E-02	0.0109	5.44E-04	Yes	Yes
Nickel	365	1.82E-04	0.0001	3.76E-06	Yes	Yes
Perylene	198-55-0	1.18E-06	0.0000	2.43E-08	Yes	Yes
Phenanthrene	85-01-8	4.54E-03	0.0019	9.37E-05	Yes	Yes
Phosphorus	504	8.40E-03	0.0019	1.73E-04	No	Yes
Selenium	7782-49-2	8.40E-03 3.76E-04	0.0002	7.76E-06	Yes	Yes
Silver	7/82-49-2		0.0002	9.90E-07		
	7440-22-4	4.80E-05	0.0000	9.90E-07 4.95E-06	No No	Yes
Thallium		2.40E-04				Yes
Toluene	108-88-3	0.11	0.0435	2.17E-03	Yes	Yes
Xylene(s)	1330-20-7	0.04	0.0175	8.75E-04	Yes	Yes
Zinc	7440-66-6	5.23E-03	0.0022	1.08E-04	No	Yes
				TOTALS (typ)	0.09	0.50
				Max Federal HAP (tpy)	0.06	I