Rosboro, LLC – Vaughn Facility Permit No. 200550

Expiration Date: August 22, 2027

# Lane Regional Air Protection Agency Standard Air Contaminant Discharge Permit

# **Review Report**

Rosboro Company, LLC – Vaughn Facility Permit No. 200550 22833 Vaughn Road Veneta, OR 97487

Website: https://rosboro.com/

# **Source Information:**

SIC	2439
NAICS	321213
Source Categories (LRAPA	B – 45 Structural
Title 37, Table 1)	Wood Members

	C – 3 Electing to
	Maintain Baseline
Public Notice Category	II

**Compliance and Emissions Monitoring Requirements:** 

Unassigned emissions	Yes
Emission credits	No
Compliance schedule	No
Source test [date(s)]	See permit

COMS	No
CEMS	No
Ambient monitoring	No

**Reporting Requirements** 

Annual report (due date)	March 1
SACC (due date)	No
Quarterly report (due dates)	No

Monthly report (due dates)	No
Excess emissions report	No
Other reports	No

**Air Programs** 

All I logiums	
NSPS (list subparts)	No
NESHAP (list subparts)	A, JJJJJJ
CAM	No
Regional Haze (RH)	No
Synthetic Minor (SM)	No
Part 68 Risk Management	No
Title V	Prior to 2011

ACDP (SIP)	No
New Source Review (NSR)	No
Prevention of Significant	No
Deterioration (PSD)	
Acid Rain	No
Clean Air Mercury Rule (CAMR)	No
TACT	Χ

### 1. Permittee Identification

Rosboro Lumber Company LLC ("Rosboro Vaughn" or "the facility") owns and operates a laminated beam manufacturing facility (Vaughn Laminating Complex) located on 22833 Vaughn Road in Veneta, Oregon.

### 2. <u>General Background Information</u>

The facility was previously operating under an Oregon Title V Operating Permit but applied for a Standard ACDP on September 23, 2010. The facility has been operating by way of a Standard ACDP since March 24, 2011. The facility has one (1) operating scenario and can be operated as much as 24 hours per day, 7 days per week, and 52 weeks per year.

Dried lumber is brought to the facility via truck or rail car. The facility formerly brought rough green lumber into the facility and sent it to the steam heated kilns onsite for drying, but, with the change from Title V to ACDP, the facility no longer operates the dry kilns; the dry kilns are not operational as of this renewal. The dry lumber is trimmed and scarfed before finger jointing. Trim ends are chipped in a hog and combined with sawdust for sale. The lumber is then finger jointed and cured in a radio frequency tunnel. After lams are cut to length, adhesive is applied to each lam of the beam just prior to placing them in another radio frequency press. After the pressing, the laminated beams may be planed, patched, cut to length and sanded or trucked to the Springfield facility for finishing. The finished laminated beams are wrapped and shipped offsite. Raw materials, including adhesive, patching material, paints, inks, and solvents, come from offsite. When operating, a hogged fuel-fired boiler supplies all steam used onsite. Most of the hogged fuel comes from offsite, but the boiler in EU-Boiler wasn't operated during the previous permit term and the hogged fuel pile is currently non-existent. The facility added a sawdust (SD) transfer operation during this renewal which was added as new EU-SD Pile.

### 3. Emission Units

The emission units regulated by this permit are the following:

Emission Unit (EU)	Emission Unit Description	Pollution Control Device
EU-Boiler	Boiler: M.A. Roberts & Co., wood-fired, dutch oven, 35 MMBtu/hr, 35 M lb steam/hr, 150 psi steam, 1939 mfg, 1952 installed.	Multiclone 1: Western Precipitation Co. P- 21396-AO, installed 1952
EU-Lam	Lam 2: Custom Glue Laminated Beam Production Lam3: Stock Glue Laminated Beam Production	NA
EU-Finish	Finish: Glue Laminated Beam Finishing	NA
EU-MH	Material Handling (MH): Roads –paved and unpaved, dry sawdust, shavings, and sanderdust pneumatically conveyed to truck bin. Also truck	Two (2) Baghouses: B1: Carter-Day (installed 1988),

Emission Unit (EU)	Emission Unit Description	Pollution Control Device
	bin unloading	B2: Pneumafil (installed 2019), and
		B-3: Donaldson (installed 1990)
EU-HF Pile	HF Pile: Hog fuel storage and handling	None
EU-SD Pile	SD Pile: Sawdust storage and handling	None

#### 4. Reasons for Permit Action

The facility applied for a renewal of the Standard ACDP in a timely manner on August 10, 2021. The primary reason for the permit action is to renew the existing permit that expired on March 2, 2022.

# 5. <u>Enforcement History</u>

Following is a summary of the enforcement activity related to the facility.

On 4/6/01 Notice of Non-Compliance (NON) No. 2236 was issued to the facility for failure to have a certified observer make an opacity observation during the 4<sup>th</sup> quarter of the year 2000. No civil penalty was issued and the file was closed 5/31/01.

On 4/6/01 NON No. 2238 was issued to the facility for an inadvertent shutting off of main power which shut off all the baghouses, causing them to abort and emit excess particulate matter. No civil penalty was issued and the file was closed 5/31/01.

### 6. Baseline Emission Rate (BER)

The 1978 baseline production rates for the facility were established during the previous permitting action and are in the following table.

Production or Process Parameter	Parameter Type	Rate	Units
Plywood (3/8" Basis)	Annual Production	72.0	MMSF - 3/8" basis
Veneer Dried	Annual Veneer Dried	72,000	MSF - 3/8" basis
Boiler	Annual Amount of Steam Generated	772.8	1000 lbs of steam

The GHG baseline production rate was established by the facility for the 2010 calendar year. The total steam produced during 2010 was 270,201 MMBtu/year.

The 1978 Baseline Emission Rates are shown in the table below.

Pollutant	1978 Baseline Emission	1978 Baseline
	Rate from the Title V	Emission Rate from
	Permit – Corrected in	the Standard Permit –
	1996	Corrected in 2011
	(tons/year)	(tons/year)
PM	367.4	364 (-3.4)
PM <sub>10</sub>	174.7	166 (-8.7)
PM <sub>2.5</sub>	NA	NA
CO	660.7	580 (-80.7)
NOx	131.0	147 (+16.0)
SO2	4.6	4.6
VOC	87.3	46 (-41.3)
GHG	NA	NA

- The dry kiln PM and PM10 emission factors were updated from NCASI (0.201 lb/MBF) to the more current, lower emission factor.
- The CO emission factor for HF Boiler 4 was changed from the AP-42 EF (2.20 lb/M lb steam) to the same factor used for the other HF Boilers (1-3)
- The NOx emission factor for HF Boiler 4 was changed from the AP-42 EF (0.243 lb/M lb steam) to the same factor used for the other HF Boilers (1-3)
- The dry kiln VOC emission factor was updated from NCASI (3.1681 x 0.76 lb/MBF) to the more current, lower emission factor.

# 7. Plant Site Emission Limits (PSELs) and Netting Basis

Provided below is a summary of the baseline emission rate, netting basis, plant site emission limits and a comparison the PSEL increase over the netting basis to the significant emission rate (SER):

	Baseline	Netting	g Basis	Plant Site Er	mission Limit	(PSEL)	
Pollutant			Previous Proposed (tons/year)		Proposed PSEL (tons/yr)	PSEL Increase (tons/year)	Capacity (tons/year)
PM	364	124	124	98	98	0	98
PM <sub>10</sub>	166	77	77	92	91	-1	93
PM <sub>2.5</sub>	NA	NA	38	46	46	NA	46
СО	580	199	199	99	99	0	98
NOx	147	98	98	58	53	-5	53
SO2	4.6	4	4	39	39	0	2
VOC	46	29	29	39	39	0	29
GHG	28,311	28,311	28,311	74,000	74,000	NA	31,548

#### Where:

- Capacity is the maximum emissions under the source's physical and operational design.
- Potential to Emit (PTE) is the lesser of the "capacity" or maximum allowable emissions (synthetic minor limit for pollutants with a PTE > 100 tpy).
- Unassigned emissions equal the baseline or netting basis minus the source's current PTE.
- Unassigned emissions were reduced to no more than a Significant Emission Rate (SER) on July 1, 2010 as per LRAPA Title 42, and as "SER" are defined in LRAPA Title 12.

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- For pollutants with the potential to emit less than the SER, the PSEL is set at the Generic PSEL level.
- For pollutants with the potential to emit greater than the SER (that is, greater than an SER over the baseline or netting basis), the PSEL is set at a level of one ton less than the SER over the PTE or netting basis, whichever is less.
- For PTE/Netting Basis greater than the 100 ton per year major source threshold, the PSELs and Netting Basis are set at one ton less (99 tons/yr).
- PM<sub>2.5</sub> netting basis is established with the previous renewal. The calculations are in the emission detail sheets attached to this review report.
- The GHG baseline emission rate is established with this proposed renewal and are based upon actual emissions from the 2000 calendar year.

# 8. Significant Emission Rate

The PSEL increase over the netting basis is less than the Significant Emission Rate (SER) as defined in LRAPA title 12 for all pollutants as shown below.

Pollutant	Proposed PSEL (TPY)	PSEL Increase Over Netting Basis (TPY)	PSEL Increase Due to Utilizing Existing Baseline Period Capacity (TPY)	PSEL Increase Due to Modification (TPY)	SER (TPY)
PM	98	-26	0	0	25
PM <sub>10</sub>	91	14	0	0	15
PM <sub>2.5</sub>	46	8	0	0	10
CO	99	-100	0	0	100
NOx	53	-45	0	0	40
SO2	39	35	0	0	40
VOC	39	10	0	0	40
GHG	74,000	45,689	0	0	75,000

#### 9. Unassigned Emissions and Emission Reduction Credits

The facility has unassigned emissions as shown in the table below. Unassigned emissions are equal to the netting basis minus the source's current PTE, minus any banked emission reduction credits. The facility has zero (0) tons of emission reduction credits. The unassigned emissions were reduced to no more than the SER for each pollutant in the previous renewal. In accordance with LRAPA 42-0055(5) the unassigned emissions were established again with this renewal and will be reduced to be no more than the SER at the next renewal.

Pollutant	Proposed Netting Basis (TPY)	PTE (TPY)	Unassigned Emissions (TPY)	Emission Reduction Credits (TPY)	SER (TPY)
PM	124	98	25	0	25
PM <sub>10</sub>	77	93	0	0	15
PM <sub>2.5</sub>	38	46	0	0	10
CO	199	98	100	0	100
NOx	98	53	40	0	40
SO2	4	2	0	0	40
VOC	29	29	0	0	40
GHG	28,311	31,548	0	0	75,000

#### 10. Other Emission Limitations

The wood-fired boiler is subject to the visible emissions standards in LRAPA 32-010(4)(b) and the particulate grain-loading standard in LRAPA Section 32-020(1)(b)(B). Opacity and grain loading limits were removed from fugitive emission sources during this renewal, in accordance with the rules.

### 11. <u>Federal Hazardous Air Pollutants/Toxic Air Contaminants</u>

The facility does not have the potential to be a major HAP source. The potential to emit for HAPs are as follows (see Emission Detail Sheets for more information):

- 4.0 tons/year of Methanol (highest HAP),
- 14.7 tons/year of total HAPs.

Under the Cleaner Air Oregon program, only existing sources that have been notified by LRAPA and new sources are required to perform risk assessments. This source has not been notified by LRAPA and is therefore, not yet required to perform a risk assessment or report annual emissions of toxic air contaminants. LRAPA required reporting of approximately 600 toxic air contaminants in 2016 and and 2021 and regulates approximately 260 toxic air contaminants that have Risk-Based Concentrations established in rule. All FHAPs are on the list of approximately 600 toxic air contaminants. The FHAPs and toxic air contaminants listed below are based upon source testing and standard emission factors for the types of emission units at this facility. After the source is notified by LRAPA, they must update their inventory and perform a risk assessment to see if they must reduce risk from their toxic air contaminant emissions. Until then, sources will be required to report toxic air contaminant emissions triennially.

# 12. <u>Toxic Release Inventory</u>

The Toxics Release Inventory (TRI) is federal program that tracks the management of certain toxic chemicals that may pose a threat to human health and the environment, over which LRAPA has no regulatory authority. It is a resource for learning about toxic chemical releases and pollution prevention activities reported by certain industrial facilities. Section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA) created the TRI Program. In general, chemicals covered by the TRI Program are those that cause:

- Cancer or other chronic human health effects;
- Significant adverse acute human health effects; or
- Significant adverse environmental effects.

There are currently over 650 chemicals covered by the TRI Program. Facilities that manufacture, process or otherwise use these chemicals in amounts above established levels must submit annual TRI reports on each chemical. NOTE: The TRI Program is a federal program over which LRAPA has no regulatory authority. LRAPA does not guarantee the accuracy of any information copied from EPA's TRI website.

In order to report emissions to the TRI program, a facility must operate under a reportable NAICS code, meet a minimum employee threshold, and manufacture, process, or otherwise use chemicals in excess of the applicable reporting threshold for the chemical. This facility has not reported any emissions to the TRI program because they do not manufacture, process, or otherwise use chemicals in excess of the applicable reporting thresholds

#### 13. Typically Achievable Control Technology (TACT)

LRAPA 32-008(1) requires an existing unit a facility to meet TACT if the emission unit meets the following criteria: The emission unit is not already subject to emission standards for the regulated pollutant under LRAPA title 30, title 32, title 33, title 38, title 39 or title 46 at the time TACT is required;

the source is required to have a permit; the emission unit has emissions of criteria pollutants equal to or greater than five (5) tons per year of particulate or ten (10) tons per year of any gaseous pollutant; and LRAPA determines that air pollution control devices and emission reduction processes in use for the emissions do not represent TACT and that further emission control is necessary to address documented nuisance conditions, address an increase in emissions, ensure that the source is in compliance with other applicable requirements, or to protect public health or welfare or the environment.

The only emissions units at the facility that meet these criteria are the boiler (EU-Boiler) and beam lam (EU-Lam). LRAPA 32-001 defines TACT for existing sources as the emission level that is typical of emissions units that are similar in type and size as the affected emissions unit. The wood-fired boiler gaseous emissions are greater than 10 tons/year and are therefore required to meet TACT; good combustion practices are considered TACT for the boiler. The beam lam emission unit (EU-Lam) emits more than 10 tons/year of VOC and are therefore required to meet TACT; LRAPA has determined that beam lam operations typically do not have VOC controls.

### 14. New Source Review (NSR) and Prevention of Significant Deterioration (PSD)

Because the proposed PSELs for all regulated pollutants are below the Significant Emission Rates (SERs) in LRAPA title 38, the facility is not subject to LRAPA's New Source Review (NSR) requirements.

### 15. <u>National Emission Standards for Hazardous Air Pollutants (NESHAPs)</u>

As an area source of HAPs, the facility's boiler is subject to the Boiler Area Source NESHAP (40 CFR Part 63 Subpart JJJJJJ. The facility must conduct an initial tune-up of the boiler within 30 days of restarting operation of the boiler and every two years (biennially) thereafter. A Notice of Compliance Status is required to be submitted within 120 days of conducting the initial tune-up.

The facility is not subject to the Plywood and Composite Wood Products (PCWP) NESHAP under 40 CFR Part 63 Subpart DDDD (applicable only to major sources) because the facility is an area source of HAPs.

### 16. New Source Performance Standards (NSPSs)

There are no emission units or devices subject to any NSPSs.

#### 17. Performance Test Results

The following are the test results since 1998:

EU	Date	Pollutant	Result
Boiler	October 23, 2007	PM	0.42 lb/M lb steam
		CO	2.3 lb/M lb steam
		NOx	0.30 lb/M lb steam
Boiler	August 29, 2002	PM	0.25 lb/M lb steam
		CO	0.24 lb/M lb steam
		NOx	0.32 lb/M lb steam
		VOC	0.0 lb/M lb steam
Boiler	September 6, 2001	PM	0.25 lb/M lb steam
		CO	0.21 lb/M lb steam
		NOx	0.31 lb/M lb steam
		VOC	0.01 lb/M lb steam

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Boiler	February 10, 2000	PM	0.57 lb/M lb steam
		CO	0.06 lb/M lb steam
		NOx	0.33 lb/M lb steam
		VOC	0.01 lb/M lb steam
Boiler	February 12, 1998	PM	0.41 lb/M lb steam
		CO	0.40 lb/M lb steam
		NOx	0.36 lb/M lb steam
		VOC	0.01 lb/M lb steam

The permit requires CO,  $NO_X$ , and  $PM_{10}$  emission factor verification testing for the wood-fired boiler within 180 days of boiler startup.

# 18. Reporting Requirements

The facility is required to submit an annual summary by March 1st of each year to document compliance with the PSELs and other requirements in the permit, and to provide an estimate of Greenhouse Gas (GHG) emissions if emissions for the calendar year are equal to or greater than 2,500 metric tons of CO2 equivalents (CO2e) in accordance with OAR 340 division 215 by March 31st each year.

# 19. Public Notice

The proposed permit was on notice for public comment from July 20, 2022 to August 19, 2022. No written comments were submitted during the 30-day comment period.

Mkh/cmw 8/22/2022

# **Emission Details**

		Previous									
		and			Increase		2022				
	Baseline	Current			over		Unassigned				
	Emission	Netting	Previous	Proposed	Netting		Emissions				
	Rate (tpy)	Basis (tpy)	PSEL (tpy)	PSEL (tpy)	Basis (tpy)	SER (tpy)	(tpy)	PTE (tpy)			
PM	364	124	98	98	-26	25	25	98			
PM <sub>10</sub>	166	77	92	91	14	15	0	93			
PM <sub>2.5</sub>	NA	38	46	46	8	10	0	46			
со	579.6	199	99	99	-100	100	100	98			
NOx	146.8	98	53	53	-45	40	40	53			
SO <sub>2</sub>	1.4	4	39	39	35	40	0	2			
voc	46	29	39	39	10	40	0	11			
GHG	28,311	28,311	74,000	74,000	45,689	75,000	0	31,548			

The unassigned emissions are established with this permit renewal, and will be established again and reduced upon the following permit renewal to no more than the

							Emissions
Source	Production Rate	units	<u>Pollutant</u>	Emission Factor	units	Reference	(ton/yr)
Boiler	305,760	(M lb steam/yr)	PM	0.63	(lb/M lb steam)	Ave of representative test results	96.1
Boiler	305,760	(M lb steam/yr)	PM10	0.60	(lb/M lb steam)	Ave of representative test results	91.3
Boiler	305,760	(M lb steam/yr)	PM2.5	0.30	(lb/M lb steam)	Assume 50% of PM10	45.7
Boiler	305,760	(M lb steam/yr)	со	0.64	(lb/M lb steam)	Ave of representative test results	98.1
Boiler		(M lb steam/yr)	NOx			Ave of representative test results	52.7
Boiler		(M lb steam/yr)	SO2		(lb/M lb steam)	·	2.1
Boiler		(M lb steam/yr)	voc			Ave of representative test results	4.7
Boiler		(MMBtu/yr)	GHG (CO2)		(kg/mmBtu)	DEQ GHG Calculator for Steam	31,548
Pile - HF	38,000	cu unit/yr	PM	0.0074	lb/cu unit	TV Permit	0.1
Pile - HF		cu unit/yr	PM10		lb/cu unit	TV Permit	0.1
Pile - HF		cu unit/yr	PM2.5		lb/cu unit	DEQ -EF08: 15% of PM10	0.0
Pile - HF		cu unit/yr	VOC		lb/cu unit	NCASI Tech Bul. 723 Pg. 14	3.4
THE TH	30,000	ca anny yr	VOC	0.1012	ib/ca aiiic	NOAST TEET BUIL 725 Fg. 14	3.4
Pile - SD	5,000	cu unit/yr	PM	0.0074	lb/cu unit	TV Permit	0.0
Pile - SD	5,000	cu unit/yr	PM10	0.0037	lb/cu unit	TV Permit	0.0
Pile - SD	5,000	cu unit/yr	PM2.5	0.000555	lb/cu unit	DEQ -EF08: 15% of PM10	0.0
Pile - SD	5,000	cu unit/yr	voc	1.22	lb/cu unit	NCASI Tech Bul. 723 Pg. 14	3.1
Lam: Cascomel MF	195,260	lb/yr	VOC	0.0132	lb/lb adhesive	Sealed caul plate test	1.3
Lam: Cascomel 4720/5025	382,000	lb/yr	VOC	0.00891	lb/lb adhesive	Sealed caul plate test	1.7
Lam 3 Face	3,213,400	lb/yr	VOC	0.01018	lb/lb adhesive	Sealed caul plate test	16.4
Finish	Material Balance		voc	NA	NA	10% of amount listed for Misc VOC on 2005 TV Form ED605	1.5
MH*	11 000	cu unit/yr	PM	0.276	lb/cu unit	AP42 converted	1.5
MH*		cu unit/yr	PM10		Ib/cu unit	AP42 converted	1.5
MH*		cu unit/yr	PM2.5		Ib/cu unit	AP42 & assume 25% of PM10	0.8
IVIT				and road fugitive emis		AF42 & assume 23% of Fivido	0.0
Baghouse B1		cu unit/yr	PM		lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B1		cu unit/yr	PM10		lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B1	11,000	cu unit/yr	PM2.5	0.001	lb/cu unit	DEQ AQ-EF08: assume 100% of PM10	0.007
Baghouse B2	11,000	cu unit/yr	PM	0.0012	lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B2	11,000	cu unit/yr	PM10	0.0012	lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B2	11,000	cu unit/yr	PM2.5	0.0012	lb/cu unit	DEQ AQ-EF08: assume 100% of PM10	0.0066
Baghouse B3	11.000	cu unit/yr	PM	0.0012	lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B3		cu unit/yr	PM10		lb/cu unit	DEQ AQ-EF02 converted to units	0.0066
Baghouse B3		cu unit/yr	PM2.5		Ib/cu unit	DEQ AQ-EF08: assume 100% of PM10	0.007
	Pollutant	Capacity					
	PM	98					
	PM <sub>10</sub>	93					
	PM <sub>2.5</sub>	46					
		98					
	CO						
	NO <sub>X</sub>	53					
	SO <sub>2</sub>	2					
	VOC	11					
	GHG	31548					

HAPs								
Source	pollutant	Production Rate		Emission Factor		Reference	Annual Emissions	
Boiler	Acetaldehyde		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Acrolein		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Benzene		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Formaldehyde		ton/yr		lb/ton hog fuel	TV permit/ncasi		ton/yr
Boiler	Methanol		ton/yr		lb/ton hog fuel	TV permit/ncasi		ton/yr
Boiler	Napthalene		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Phenol		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Propionaldehyde		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler								
	Styrene		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Toluene		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Xylene		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	HCL		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Arsenic		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Cadmium		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Chromium		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Lead		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Manganese		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Mercury		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Nickel		ton/yr		lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Selenium	46,000	ton/yr	0.0000476	lb/ton hog fuel	TV permit/Ap42		ton/yr
Boiler	Total	46,000	ton/yr	0.38465	lb/ton hog fuel	sum of above	8.85	ton/yr
Lam: Cascomel MF	Methanol	195,260	lb/yr	0.01312	lb/lb adhesive	Sealed caul plate test	1.3	ton/yr
Lam: Cascomel MF	Formaldehyde	195,260			lb/lb adhesive	Sealed caul plate test		ton/yr
Lam: Cascomel 4720/		382,000			lb/lb adhesive	Sealed caul plate test		ton/yr
Lam: Cascomel 4720/	5 Formaldehyde	382,000	lb/yr	0.00007	lb/lb adhesive	Sealed caul plate test		ton/yr
Lam: Face	Methanol	3,216,400			lb/lb adhesive	Sealed caul plate test		ton/yr
Lam: Face	Formaldehyde	3,216,400	lb/yr	0.000097	lb/lb adhesive	Sealed caul plate test	0.2	ton/yr
Lam: Face	Phenol	3,216,400	lb/yr	0.00111	lb/lb adhesive	Sealed caul plate test		ton/yr
Lam Production	Total HAP						5.7	
Finish Face Repair	Formaldehyde	1,500	lb/yr	0.00019	lb/lb	TV permit- Borden	0.0001	ton/yr
Finish Face Repair	Methanol	1,500	lb/yr	0.00037	lb/lb	TV permit- Borden	0.0003	ton/yr
Finish Gap Filling	Formaldehyde	1,500	lb/yr	0.00038	lb/lb	TV permit- Borden	0.0003	ton/yr
Finish Gap Filling	Methanol	1,500	lb/yr	0.00074	lb/lb	TV permit- Borden	0.0006	ton/yr
Finish - Hand Putty	Styrene	500	lb/yr	0.27	lb/lb	TV permit SDS	0.0675	ton/yr
Finish - Spray Paint	Ethylbenzene	297	lb/yr	0.101	lb/lb	Spfld TV permit SDS	0.0150	ton/yr
Finish - Spray Paint	Toluene	297	lb/yr	1.000	lb/lb	Spfld TV permit SDS	0.1485	ton/yr
Finish	Total HAP					·	0.2323	ton/yr
B1 or B3 - joist saw	Methanol			0.016	lb/MLF	LRAPA AQGP-010	MLF and/or MSF unknown, assume negligible	
31 or B3 -sander	Acetaldehyde			0.0028	lb/MSF	LRAPA AQGP-010	MLF and/or MSF unknown, assume negligible	
B1 or B3 -sander	Formaldehyde			0.002	lb/MSF	LRAPA AQGP-010	MLF and/or MSF unknown, assume negligible	
B1 or B3 -sander	Methanol			0.012	lb/MSF	LRAPA AQGP-010	MLF and/or MSF unknown, assume negligible	
		Potential						
Pollutant	Pollutant	Emissions (ton/yr)						
Highest Single HAP	Methanol	4.0						
Total HAPs	Sum	14.7						

Rosboro V	/aughn									
Permit No										
Boiler Tes							Dry Kiln T	est Results*		
Doner les	resuits						Dry Killi I	est nesurts		
		Result								
		(lb/M lb								
Pollutant	Date	Steam)					Pollutant	Data	Result	
PM	10/23/2007	0.42	0.15	gr/dscf			VOC	12/19/1998		lb/MBF
PM	8/29/2002	0.42	0.13	gi/usci			PM	12/19/1998		lb/MBF
PM	9/6/2001	0.25					I I I I	12/13/1330	0.022	ID/IVIDI
PM	2/23/2000	0.57					*OSII sma	ll-scale dry k	iln	
PM	2/13/1998	0.41					030 31110	ii scare ary k		
PM	9/1/1992	0.98	37 /	lb/hr						
PM	8/31/1992	1.09		lb/hr						
PM	12/4/1990	1.05		lb/hr						
PM	3/28/1986	1.06		gr/dscf						
FIVI	AVERAGE		Ib/M Ib steam	gi/usci						
	AVERAGE	0.03	ID/IVI ID Stealii							
		Result								
		(lb/M lb								
Pollutant	Dato	Steam)								
CO	10/23/2007	2.3								
co	8/29/2002	0.24								
со	9/6/2001	0.24								
со	2/23/2000	0.21								
со	2/23/2000	0.00								
co	9/1/1992		excluded from	avorago r	ot roproso	ntativo				
co	8/31/1992		excluded from		•					
CO	AVERAGE		Ib/M Ib steam	average, i	otreprese	Illative				
	AVERAGE	0.04	ID/IVI ID Stealii							
		Result								
		(lb/M lb								
Pollutant	Dato	Steam)								
NOx	10/23/2007	0.30								
NOx	8/29/2002									
NOx	9/6/2001	0.32								
NOx	2/23/2000									
NOx	2/23/2000									
NOx	9/1/1992	0.36								
NOx	8/31/1992	0.44								
1407	AVERAGE		lb/M lb steam							
	AVENAGE	0.344	is/ivi is stealii							
		Result								
		(lb/M lb								
Pollutant	Date	Steam)								
VOC	2/13/1998	0.01								
voc	2/13/1998	0.01								
voc	9/6/2001		as propane							
voc	8/29/2002		as proparie							
		0.13								
voc	9/1/1992	0.13								
voc	8/31/1992									
	AVERAGE	0.031	lb/M lb steam							

Baseline Emission Rates							
м						PM	
mission device	Rate	Units	PM EF	units	Reference	tons/yr	
F Boiler 1		MM Lb steam/yr		lb/M lb steam	1978 source test	30.9	
F Boiler 2		MM Lb steam/yr		lb/M lb steam	1978 source test	80.1	
F Boiler 3	154.56	MM Lb steam/yr	1.0359	lb/M lb steam	1978 source test	80.1	
F Boiler 4	231.84	MM Lb steam/yr	0.435	lb/M lb steam	1978 source test	50.4	
ilns	48.300	MBF/yr	0.05	lb/MBF	General Permit*	1.2	
eneer Dryer 1		MSF/yr		lb/MSF	TV Permit/DEQ	9.3	
eneer Dryer 2		MSF/yr		lb/MSF	TV Permit/DEQ	9.3	
awmill/Planer Cyclones	86,363,580.00	lbs/yr	0.5	lb/BDT	TV Permit/DEQ	10.80	
lywood Cyclones/BHs	2,108,160.00	lbs/yr	0.04	lb/BDT	TV Permit/DEQ	0.02	
oads Unpaved - Saw	200,000	BF/day			TV Permit	2.3	
toads Unpaved - Ply	180,822				TV Permit	7.9	
	200,000						
toads Paved - Saw					TV Permit	18.4	
toads Paved - Ply	180,822	SF/day			TV Permit	63.2	
					TOTAL	363.9	
The dry kiln PM and PM	10 emission facto	ors were updated	from NCASI (0.20	1 lb/MBF) to the	more current, smaller emission fact	or.	
M10						PM10	
mission device	Rate	Units	PM10 EF	units	Reference	tons/yr	
IF Boiler 1	231.84	MM Lb steam/yr	0.1332	lb/M lb steam	50%PM10 General	15.4	
IF Boiler 2		MM Lb steam/yr		lb/M lb steam	50%PM10 General	40.0	
IF Boiler 3		MM Lb steam/yr		lb/M lb steam	50%PM10 General	40.0	
IF Boiler 4	231.84	MM Lb steam/yr	0.2175	lb/M lb steam	50%PM10 General	25.2	
ilns		MBF/yr		lb/MBF	General Permit*	1.2	
eneer Dryer 1				Ib/MSF		9.3	
		MSF/yr			TV Permit/DEQ		
'eneer Dryer 2		MSF/yr		lb/MSF	TV Permit/DEQ	9.3	
awmill/Planer Cyclones	86,363,580.00	lbs/yr	0.25	lb/BDT	TV Permit/DEQ	5.4	
Plywood Cyclones/BHs	2,108,160.00	lbs/yr	0.04	lb/BDT	TV Permit/DEQ	0.0	
Roads Unpaved - Saw	200,000				TV Permit	0.8	
•							
Roads Unpaved - Ply	180,822				TV Permit	2.8	
Roads Paved - Saw	200,000	BF/day			TV Permit	3.7	
Roads Paved - Ply	180,822	SF/day			TV Permit	12.6	
	·				TOTAL	165.9	
The dry kiln PM and PM	10 emission fact	ors were undated	from NCASI (0.20	1 lb/MBF) to the	more current, smaller emission fact		
, 1 101 0110 1 101		apaatea		2,27 , 60 616			
:0						со	
mission device	Rate	Units		units	Reference	tons/yr	
IF Boiler 1	231.84	MM Lb steam/yr	1.5	Ib/M Ib steam	ST from Foster plant 9/25/92	173.9	
HF Boiler 2	154.56	MM Lb steam/yr	1.5	lb/M lb steam	ST from Foster plant 9/25/92	115.9	
IF Boiler 3		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/92	115.9	
IF Boiler 4*	231.84	MM Lb steam/yr	1.5	lb/M lb steam	ST from Foster plant 9/25/92	173.9	
					TOTAL	579.6	
The CO emission factor	for HF Boiler 4 w	as changed from	the AP-42 EF (2.20	Olb/Mlb steam)	to the same factor used for the othe	r HF Boilers (	1-3)
NOx						NOx	
Emission device	Rate	Units	NOx EF	units	Reference	tons/yr	
HF Boiler 1						44.0	
		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91		
HF Boiler 2		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	29.4	
HF Boiler 3	154.56	MM Lb steam/yr	0.38	lb/M lb steam	ST from Foster plant 9/25/91	29.4	
HF Boiler 4	231.84	MM Lb steam/yr	0.38	lb/M lb steam	ST from Foster plant 9/25/91	44.0	
					TOTAL	146.8	
iO2						SO2	
mission device	Rate	Units	SO2EF	units	Reference	tons/yr	
HF Boiler 1	231.84	MM Lb steam/yr	0.012	lb/M lb steam	ST from Foster plant 9/25/91	1.4	
HF Boiler 2	154.56	MM Lb steam/yr	0.012	lb/M lb steam	ST from Foster plant 9/25/91	0.9	
HF Boiler 3		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	0.9	
HF Boiler 4	231.84	MM Lb steam/yr	0.012	lb/M lb steam	ST from Foster plant 9/25/91	1.4	
/OC						voc	
mission device	Rate	Units	SO2EF	units	Reference	tons/yr	
IF Boiler 1		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	1.4	
HF Boiler 2		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	0.9	
HF Boiler 3		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	0.9	
IF Boiler 4		MM Lb steam/yr		lb/M lb steam	ST from Foster plant 9/25/91	1.4	
(ilns	48,300	MBF/yr	1.7	lb/MBF	General Permit for P.Pine*	41.1	
/eneer Dryer 1		MSF/yr		lb/MSF	DEQ- 2 STs from Foster Plant & 1 sto		
		MSF/yr		Ib/MSF			
/eneer Dryer 2					DEQ- 2 STs from Foster Plant & 1 sto		
resses 1		MSF/yr		lb/MSF	General Permit**	1.0	
Presses 2	43,200	MSF/yr	0.07	lb/MSF	General Permit**	1.5	
torage Piles	125,008		0.076	lb/ton	NCASI, TV permit	4.8	
-		·			TOTAL	45.7	
					re current, smaller emission factor. ore current, but larger, emission factor	or in the Gen	eral Pe
						GHG .	
HG						tons/yr	
oiler	270 201	MMBtu/yr	02 0	kg CO2/mmB+··	DEQ GHG Calculator, 40 CFR Part 98	27937.92	
Boiler		MMBtu/yr		kg CH4/mmBtu	DEQ GHG Calculator, 40 CFR Part 98	2.14	
Boiler		MMBtu/yr		kg N20/mmBtu	DEQ GHG Calculator, 40 CFR Part 98	1.07	
he GHG baseline emisis	on rate is based	upon the 2010 cal	endar year steam	ing rate.	TOTAL (short tons)	28,311	
Baseline Emission Rate T	tons/yr						
Baseline Emission Rate T Pollutant							
Pollutant	304	1					
Pollutant PM							
Pollutant PM PM10							
Pollutant PM							
Pollutant PM PM10	NA						
Pollutant PM PM10 PM2.5 CO	NA 580						
Pollutant PM PM10 PM2.5 CO NOx	NA 580 147						
Pollutant PM PM10 PM2.5 CO NOx SO2	NA 580 147 1.4						
PM PM10 PM2.5 CO NOx	NA 580 147 1.4 46						

Rosboro, LLC – Vaughn Facility Permit No. 200550 Expiration Date: August 22, 2027

Rosboro	Vaughn			
Permit N	o. 200550			
PM2.5 No	etting Basis	(NB)		
	"Required	d" PM2.5 PS	SEL	46
	PM2.5 to I	PM10 PSEL	ratio	0.50
	PM2.5 NB	(=PM10 N	3 x ratio)	38

boro Vaughn	_													+
nit No. 20055														-
3 Estimations	"Capacity"													-
														+
						_								
Calc	ulating	greenh	ouse ga	as emis	ssions	trom	steam	proc	luction					-
														-
-	on C-2c*:													-
	on C-9b*:													-
* Equat	tions are from	m EPA's Ma	andatory Gr	eenhouse (	Gas Repo	rting Rule	, 40 CFR	Part 98	, Subpart C					-
	Ī	Total CO₂e	(short ton	e).					32,036.8	5				_
		Anthropog			s):				422.2					_
		Biogenic C			<del>-,</del> -				31,614.6					
									<u> </u>	_				П
		Total fuel o	combusted	(mmBtu)					305,76	0				
		Input Data [Steam] =	Total mass	of stoom-	oporeted	by MSW	or colid			7				
		fuel combus					orsolia	305	5,760,000.					
		<b>[B]</b> = Ratio					capacity		0.001	1				
		to its desigr												
		[.001] = Co							0.001					
		[ <b>EF</b> ] = Fuel-		etault CO <sub>2</sub>	Emission	Factor, fr	om lable		93.8		ble C-1" ta			
		C-1 (kg CO <sub>2</sub>								-		= 93.8 kg/ı	mmBtu	
		[ <b>EF</b> ] = Fuel-		efault CH <sub>4</sub> I	Emission	Factor, from	om Table		0.0072		ble C-2" ta		/ <b>D</b> /	
		C-2 (kg CH <sub>2</sub>								-		= .0072 kg	/mmBtu	_
		[ <b>EF</b> ] = Fuel-		efault N <sub>2</sub> O	Emission	Factor, fr	om Table		0.0036		ble C-2" ta		/ <b>D</b> /	_
		C-2 (kg N <sub>2</sub> C								Wood/V	/oodwaste	= .0036 kg	/mmBtu	
	ı	Is the fuel b	iomass?						yes	_				_
		Emissions	bv mass (s	hort tons)										_
		CO <sub>2</sub> Emissi			uel Type	(short tor	s) from							_
		Equation C-			71.			3	1614.61					_
		CH₄ Emissi	ons For the	Specific F	uel Type	(short ton	s) from		2.43					_
		Equation C-	·9b						2.43					-
		N <sub>2</sub> O Emissi		Specific F	uel Type	(short ton	s) from		1.21					
		Equation C-	·9b											
		CH₄ Emissi	one Convo	rtad ta Ca	rhon Die	vido Eau	ivalant (	hart ta	nc CO a)					
		Global War				ixiue Equ	iivaieiii (s	MIOIT TO	25	7				
		Annual CH <sub>4</sub>				the speci	fied fuel		20	_				
		(metric tons		110/11 COITIL		the speci	ica luci		60.67					
		thicthic tolls	-00 <sub>2</sub> c)											
		N₂O Emissi	ons Conve	rted to Ca	rbon Dic	xide Eau	ivalent (	short to	ns CO₂e)					
		Global War					(		298					
		Annual N <sub>2</sub> O				the speci	fied fuel							
		(metric tons							361.58					_
	ı	\								_				_